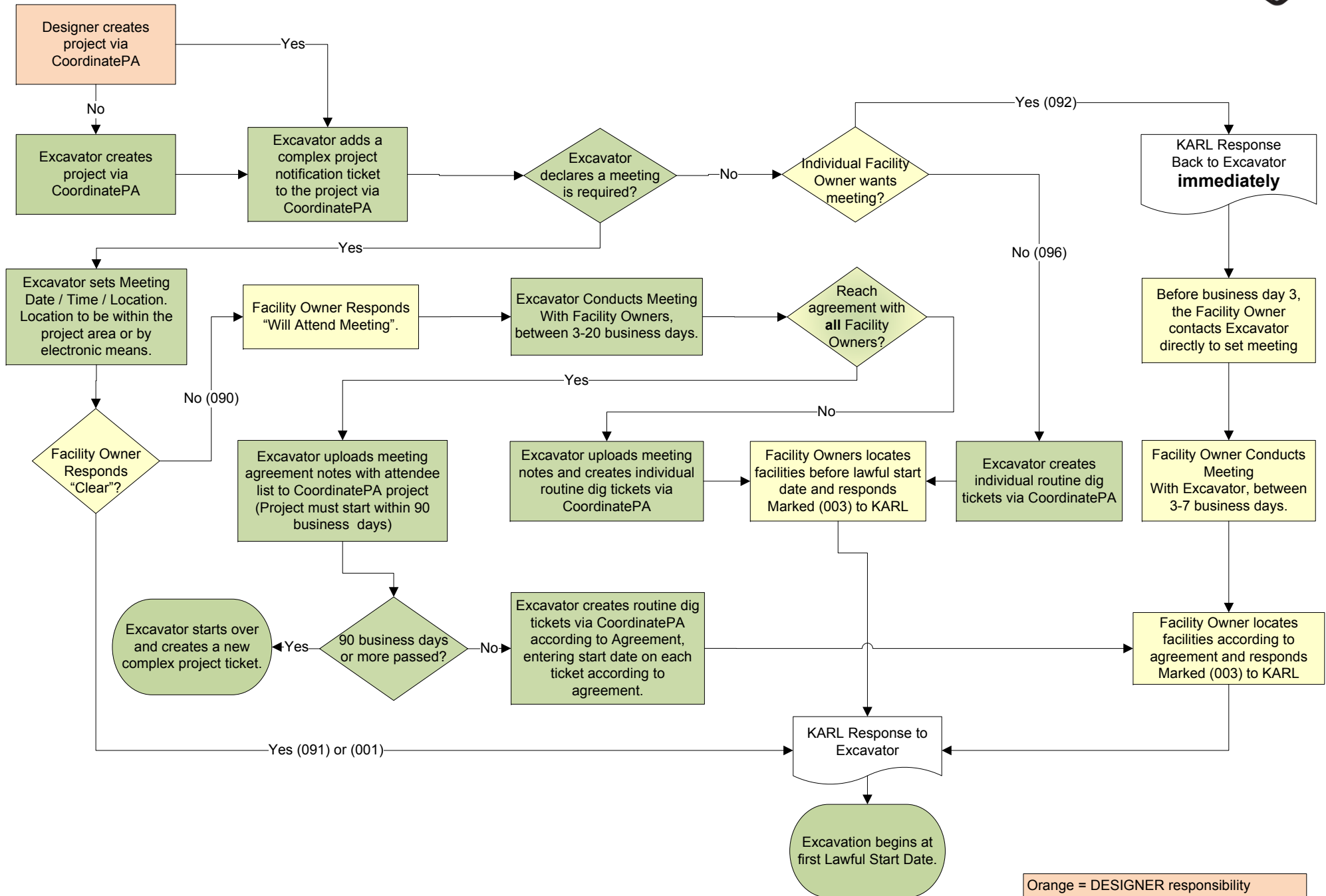


COMPLEX PROJECT Flowchart for EXCAVATORS



Orange	= DESIGNER responsibility
Green	= EXCAVATOR responsibility
Yellow	= FACILITY OWNER responsibility